



Dart Aerospace Ltd.
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Ship Aug 8

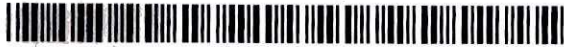
D350-615-041
Job Sheet 178531



Part No: D350-615-041

Job Qty: 25 ea

Part Name: Ground Handling Wheel Modification, Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/1/18

Job Tracking No:

Due Date: 8/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN REV B IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L revise bom DD 10.03.18 verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea	8/7/18	8/7/18	0.00	0.00	Start Up Small Fab-4		JUL 20 2018 smf
110	Small Fab	25 pcs	8/7/18	8/7/18	0.00	2.30	Small Fab-4		smf
120	QC	25 pcs	8/7/18	8/7/18	0.00	0.00	QC5		69
130	QC	25 pcs	8/7/18	8/7/18	0.00	0.00	QC4		69
140	Packaging	25 pcs	8/7/18	8/7/18	0.00	0.00	Packaging3-1		69
145	DC	25 pcs	8/7/18	8/7/18	0.00	0.00	DC		9-89 AUG 20 2018
150	QC21-FG	25 Ea	8/7/18	8/7/18	0.00	0.00	QC21		9-89 AUG 20 2018

Part Op 110 - Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage one thread on three 5/16-18-015C
Descriptions: bolts***

140 - Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041
Location :FG023

145 - Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box) as per PPP D350-615-041 CHG003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
5/16-18-015C	SS Bolt 5/16-181.5"	75 Ea (3 ea)	90-Start up Operation	5068576x5 5078476x
5/16WC	Washer	300 Ea (12 ea)	90-Start up Operation	5045303x98 5078477 x
7/16-14-050C	SS Bolt 7/16 5" Long	25 pcs (1 ea)	90-Start up Operation	5045355
7/16WC	Washer, SS Flat 7/16	50 pcs (2 ea)	90-Start up Operation	5011780x35
D2282-041	T Assembly	25 Ea (1 ea)	90-Start up Operation	5003249
D2282-043	Saddle Assembly	25 Ea (1 ea)	90-Start up Operation	5095463
D3015-3	Locknut	75 Ea (3 ea)	90-Start up Operation	5068572x5 5078531
D3015-5	SS Nylock Nut 7/16	25 Ea (1 ea)	90-Start up Operation	5011553x10 5068523x15

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	5/16-18-015C	75	200	0
	5/16WC	300	113	0
	7/16-14-050C	25	50	0
	7/16WC	50	35	0
	D2282-041	25	8	0
	D2282-043	25	5	0
	D3015-3	75	105	0
	D3015-5	25	60	0

Part Specifications

Specifications could not be found.

Plex 6/1/18 12:49 PM Dart.lajeunesse.marie

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐
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Date : _____ Step #: _____

Description W

QTY Effective : _____

MRB (QS1042) Approval

Completed By

Lead hand / Supervisor Approval Verification

QC / QA Coordinator Approval

Root Cause
Environment ☐ No Re-verification ☐
Design ☐ Operator ☐
Doc/Data ☐ Offset/Setup ☐
Equip/Tooling ☐ Supplier ☐
Handling/Pre ☐ Training ☐
Material ☐ Use for Testing ☐
Internal Transport ☐ Poor Information ☐
Tribal Knowledge ☐ Rushing ☐
LOA ☐ Product Improvement ☐
Substation ☐ Process Improvement ☐
Past Expiry Date ☐ Manufacturing Process ☐
Misidentified ☐ Past Due ☐

DART AEROSPACE
Container No: S097598

Part: D350-615-041
Job No: 178531
Serial No/Batch: S097598
Revision: _____
Inspector: _____
Exp Date: _____
Instructions: Certificate of Conformity only

Cuffs ☐
Crushing ☐
Heat Treat ☐
Wave/Twist in Tube ☐
Marks/Chatter ☐
Contamination ☐
Countersink ☐
Cut Too Short ☐
Instructions Incomplete/Unclear ☐
Drill Holes ☐
Wrong Stock Pulled ☐
Out of Sequence ☐
Off-set ☐
Mislabeled ☐
Fit/Function ☐
Misaligned/off center ☐
Positioned Wrong ☐
Outside Dimensions ☐
Over/Under tolerance ☐
Part Incorrect ☐
Part Lost/Missing ☐
Part Moved ☐
Drawing ☐
Finish ☐
Misread ☐
Turning Sequence ☐